Research Designs & Standards Organisation
LUCKNOW-226011

CAOs, CEs(Const.) and others as per Annexure I

AMENDMENT NO.1

SUB: Permissible Rail Length for Glued Insulated Rail Joints

In accordance with recommendations of the Joint Track Standards Committee Meeting held at Nainital in Oct., 1996 and Rly. Bd.'s orders thereupon on item No. B89, the clause 2.1.3 of chapter 2 of "Manual for Glued Insulated Rail Joints(1998) is hereby replaced by the following:

"2.1.3

One rail piece of minimum 6m length shall be used for fabricating one glued joint."

All drawings of glued insulated rail joints where the minimum length is mentioned in sleeper spacing diagram stands corrected as 6m minimum length.

Please acknowledge receipt.

Encl: NIL

for Director General(Track)

Copy to: All firms as per Annexure II

They are requested to modify their assembly jigs as to to apply nominal, axial pressure during fabrication. To give sufficient lateral and vertical supports. They should also make suitable modification in pull-out testing frame and water immersion tanks for ensuring proper manufacturing and testing facilities at their end.

Those manufacturing units who have not got the copy of "Manual for glued insulated rail joints 1998". should send the requisition with DD of Rs.2700/- (Rs. two thousand seven hundred only) in favour of Exec. Director (Finance)/RDSO payable at Lucknow.

Encl: Nil